



Sancoffee



**SÍTIO 5 ESTRELAS**  
*BEYOND BORDERS*



**GROWER**

Rayane Morais

**REGION:** CAMPO DAS VERTENTES

**CITY:** Bom Sucesso

**ASSOCIATION:** ASCONSAB

<b>ALTITUDE RANGE:</b> 1,020 meters	<b>TOTAL AREA:</b> 3.5 hectares
<b>SOIL TYPE:</b> Red Latosol	<b>COFFEE AREA:</b> 2.7 hectares
<b>ANNUAL RAINFALL:</b> 1,500 mm	<b>MAIN VARIETALS:</b> Acaiá, Red Catuaí, Mundo Novo, Topázio
<b>PROCESSING:</b> Natural	<b>DRYING STRUCTURE:</b> Patio





## HISTORY IN BRIEF

*"We love working with coffee so as soon as we love we try to make the whole process perfect. That's what makes our coffee special"*



### Rayane Morais

Rayane was born and raised surrounded by coffee. The Sítio 5 Estrelas is a family-owned small farm that started with her grandparents and continued with her parents. They always encouraged her to get involved in the world of coffee by including her in all processes inside the farm.

Looking for innovation and improvement for the coffee family business, she started studying Agronomy and bringing new technology to improve specialty coffee production with the family's support.

The passion for coffee has spanned generations and is more alive than ever with Rayane, who is very engaged with production of specialty coffees, taking care of all pre and post-harvest stages and encouraging her parents to follow her steps with a focus on quality and sustainability.

Rayane is pumped with the results of her care in producing specialty coffees and she has plans to improve the farm structure to be able to produce more specialty coffees.



  
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BRASIL

